

# 27<sup>th</sup> Bio-Environmental Polymer Society Meeting





June 23-25, 2021 Hosted by Rowan University

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# **Message from the BEPS President**



Dear Attendees:

It is my pleasure and honor to welcome you all to the Bio-Environmental Polymer Society (BEPS) 2021 27<sup>th</sup> Meeting. The 27<sup>th</sup> Meeting has been put together by the BEPS Executive Committee and dedicated folks within the Henry M. Rowan College of Engineering and the Advanced Materials & Manufacturing Institute (AMMI) at Rowan University (Glassboro, NJ, USA). As President of BEPS, I could not have created such a packed and impactful 3-day meeting without their tireless efforts and support. I cannot thank them enough. The meeting is entirely virtual; however, I am extremely excited about the program and I truly believe that

knowledge will be exchanged, ideas will be created and discussed, and networking will still occur, despite us all not being physically present.

The BEPS meetings aim at bringing scientists and researchers from across the globe to present and exchange breakthrough ideas related to biobased and sustainable materials and technologies. This year's meeting theme is "Bridging Sustainability Gaps via Reshaped Polymers and Mindsets." Reshaped is utilized to describe redesigning all facets of plastics, from raw materials to processing to in-use and end-use properties to societal impacts to education. Over the next three days, more than 80 speakers will present their research related to the meeting's theme with topics divided into 6 tracks: (1) Biodegradability & Sustainability; (2) Synthesis of Bio-based Polymers; (3) Applications of Bio-based Materials; (4) Advances in Polymer Manufacturing; (5) Progress in Lignin Valorization; and (6) Bio-based Composites & Components. Each of these talks tackle critical challenges associated with their respective domain(s). I am sure that each one of you will identify subjects of his/her interest and will benefit from many fruitful and enriching discussions.

I would like to thank you for attending this year's meeting. I would like to also thank all the presenters, both confirmed invited speakers and open submitters, for putting together such wonderful abstracts. We could not have put together such an exciting meeting without your support and willingness to contribute. We are looking forward to your presentations and the conversations that result from them. Furthermore, I would like to congratulate this year's BEPS Award winners, all of whom are presenting and information about them and their respective awards highlighted in this program booklet. Additionally, I would like to thank Composites Part C: Open Access (JCOMC) for their support of this year's meeting through the creation of a Special Issue dedicated to BEPS. Information about this Special Issue, including the opportunity to contribute to it free of charge, can be found in this program booklet and on the BEPS and JCOMC websites. I encourage you to consider contributing to this Special Issue, which could not have been made possible without the support of Profs. Amar Mohanty and Manju Misra (University of Guelph, Canada). Thank you both! Lastly, I congratulate you all for your commitment and active participation, and wish you to stay healthy, safe, and positive!

I hope to see you in-person soon!

Sincerely,

Joe Stanzione, III, Ph.D.
Associate Professor of Chemical Engineering
Founding Director, Advanced Materials & Manufacturing Institute (AMMI)
Rowan University
Glassboro, NJ, USA

## **About BEPS**

Mission & Scope: Biomass is the most readily implementable solution to manufacture sustainable materials, including polymers, to meet the increasing demand for global populace while tackling the growing risks of climate change. In this context, BEPS is a non-profit society that seeks to: (1) Advance fundamental knowledge of design, chemical/biochemical synthesis, processing, analyses & applications of polymers derived from readily renewable carbon; (2) Feature new technology and commercial successes presented by businesses; (3) Welcome biorefinery-related research that aims to develop and integrate individual biomass process streams with primary biomass components; and (4) Promote basic research, training and education, and facilitate exchange of information among researchers in areas of biology, chemistry, materials science, life-cycle analysis, agriculture, forestry, environmental policy and waste management.

**History:** The Bio-Environmental Polymer Society was founded in 1992. Those involved in the formative stages included Richard Gross, Sam Huang, Dave Kaplan, Steve McCarthy, and Denise Rutherford. A critical meeting was organized in 1991, titled "Symposium on Environmentally Degradable Polymers: Technical, Business and Public Perspectives", involving ~ 140 scientists from major corporations, government laboratories and universities. This meeting ultimately resulted in the formation of a new society: Bio/Environmentally Degradable Polymer Society (BEDPS). Later, this name was modified to Bio-Environmental Polymer Society (BEPS) to reflect interest in synthetic, renewable (bio-based) and degradable polymers.

**BEPS Activities:** The primary mechanism of information exchange is through the BEPS website and participation at our Annual/Semi-Annual Meetings. These meetings are typically in June, August, or September and consist of scientific, marketing, and informational presentations over several days. A broad range of topics is presented at the meeting through both oral and poster presentations. Key topics included in the BEPS Meetings include:

- Progress on commercialization efforts of bio-based monomers, polymers, and corresponding materials;
- Green routes for polymer chemical or enzymatic recycling;
- Polymers used for application in foods, nutrition, and agriculture;
- Innovations in chemical and biocatalytic routes to monomers and polymers;
- Innovative chemical processes for conversion of lignocellulose to value-added products;
- Biopolyesters;
- Green chemical catalysts for bio-based monomer and polymer synthesis;
- Protein-based materials and carbohydrate-based materials;
- Biocatalytics routes to natural polymers;
- Modification of natural polymers to tune physical and biological properties;
- Metabolic and protein engineering to develop catalysts for green polymer chemistry;
- Bio-based composites, coatings, and structural materials;
- Biofibers:
- Life-cycle analysis of bio-based processes;
- Studies of polymer biodegradability (soil, marine, compost, anaerobic digestion) and other end-of-life options; and
- Process developments (*e.g.*, continuous bioprocesses, downstream aspects).

# 27<sup>th</sup> BEPS – Meeting Schedule

# **Day 1: 23 June 2021 (Wednesday)**

June 23, 2021	Bioenvironmental Polymers Society (BEPS) 2	2021 27th Meeting (ALL TIMES Eastern Time)	
9:00-9:10 am	Welcome Remarks		
9:10-9:50 am	Plenary Session P1 (BEPS Outstanding Young Scientist Award Co-recipient Winner) <u>Session Chair: Joe Stanzione</u> P1.1 - Electrically Conductive Biobased Fillers and Composites <b>Cecily Ryan</b> Montana State University, USA		
9:50-10:00 am	Coffee Break		
	Concurrent Sessions		
10:00 am - 12:30 pm	Session Chair: John Chea	S2 - Synthesis of Bio-based Polymers <u>Session Chair: Tristan Bacha</u>	
10:00-10:20 am	S1.1 - Data-driven Approach to Understanding Polymer Degradation in the Ocean Invited Speaker: Robert Mathers Penn State University, USA	S2.1 - From Eugenol to Biobased Polymers: A Platform Approach  Invited Speaker: Sylvain Caillol  Institut Charles Gerhardt Montpellier, France	
10:25-10:45 am	S1.2 - Techno-Economic Analysis and Life Cycle Assessment of Lignin Fractionation and Valorization Via the Alpha Process: Upgrading to Value-Added Products Invited Speaker: David Shonnard Michigan Technological University, USA	S2.2 - Renewability is Not Enough: Sustainable Synthesis of Biomass-derived Monomers and Polymers  Invited Speaker: Michael Meier  Karlsruhe Institute of Technology, Germany	
10:50-11:10 am	S1.3 - Microfibers Shed During Laundering and Their Interactions With The Environment Invited Speaker: Richard Venditti	S2.3 - Ocean Digestible Bioplastics Invited Speaker: Stephen Miller	
11:15-11:35 am	North Carolina State University, USA  S1.4 - Potential Microparticles Entering the Air and Water Environment from Nonwoven Products: Methodology Development and Initial Findings Soojin Kwon	University of Florida, USA  S2.4 - Engineering Non-Isocyanate Polyurethanes to be 100% Biobased and Recyclable by Design Invited Spekaer: Srikanth Pilla	
11:40-noon	North Carolina State University, USA S1.5 - Degradable and thermally Stable Spiro Polycycloacetals from Renewable Resources Yanchun Tang	Clemson University, USA S2.5 - Developing Betulin-Based Polyesters from Birch Bark Invited Speaker: Melissa Gordon	
12:05-12:25	University of Houston, USA  S1.6 - Oxo-Biodegradable LLDPE Films Subjected to Gamma Irradiation and Accelerated Weathering  Tomas Madera-Santana  Resesarch Center in Food & Development, México	Lafayette College, USA  S2.6 - Biodiversification of Natural Rubber by Metabolic Engineering Invited Speaker: Katrina Cornish Ohio State University, USA	
12:30-2:00 pm	Lunch Break		
	Concurrent Sessions		
2:00-4:30 pm	S1 - Biodegradability & Sustainability Session Chair: Alexandra Chong	S2 - Synthesis of Bio-based Polymers Session Chair: Jasmin Vasquez	
2:00-2:20 pm	S1.7 - Poly(ethyleneterephthalate) (PET) Recycling: Current Strategies, Shortcomings, and Reinforced Composites <b>Michael Snowdon</b> University of Guelph, Canada	S2.7 - Progress in Sustainable Long-Chain Aliphatic Polyethylene Mimics Invited Speaker: Chuanbing Tang University of South Carolina, USA	
2:25-2:45 pm	S1.8 - Sustainability Assessment, Process Development, and Life Cycle Analysis Invited Speaker: Gerardo Ruiz-Mercado US Environmental Protection Agency, USA	S2.8 - Glycerol Ketals as Building Blocks for a New Class of Biobased (Meth) Acrylate Polymers <b>Shailja Goyal</b> Iowa State University, USA	
2:50-3:10 pm	S1.9 - Effect of Gliding Arc Plasma Treatment on Soil Degradation of Biodegradable Plastic Mulch Films  Invited Speaker: Christopher Lewis  Rochester Institute of Technology, USA	S2.9 - Chemoenzymatic Polymerization of L-Serine Ethyl ester without Side-Chain Protection of Monomer <b>Takumi Watanabe</b> Kyoto University, Japan	
3:15-3:35 pm	S1.10 - Biodegradable Plastic Detected in Soil Two Years After Incorporation of Agricultural Plastic Mulch Alexis Gillmore University of Tennessee Knoxville, USA	S2.10 - A Green and Sustainable Platform for Biopolymers Production using a Marine Photosynthetic Purple Bacterium Choon Pin Foong Kyoto University, Japan	
3:40-4:00 pm	S1.11 - Pathways for Isoflavone Extraction from Soybean Meal  Invited Speaker: Kirti Yenkie  Rowan University, USA	S2.11 - Genome-Engineered <i>Pseudomonas Alloputida</i> for Conversion of Lactose to mcI-PHA  Invited Speaker: Trevor Charles  University of Waterloo, Canada	
4:05-4:25 pm	S1.12 - Effects of COVID-19 Pandemic on the Municipal Solid Waste Management Poritosh Roy University of Guelph, Canada	S2.12 - Self-catalytic Preparation of Epoxy vitrimers: Mechanical Performance, Adaptivity, and Recyclability Invited Speaker: Jinwen Zhang Washington State University, USA	
4:30-5:00 pm		emorial Service Award Recipient, and Closing Remarks	

# 27<sup>th</sup> BEPS – Meeting Schedule

# **<u>Day 2</u>**: 24 June 2021 (Thursday)

June 24, 2021	Bioenvironmental Polymers Society (BEPS)	2021 27th Meeting (ALL TIMES Eastern Time)	
9:00-9:10 am	Welcome Remarks		
	Plenary Session P2 (BEPS Lifetin	ne Achievement Award Winner)	
	Session Chair: Joe Stanzione		
9:10-9:50 am	P2.1 - Single-use Plastics: Challenges & Alternatives  Manjusri Misra		
	University of Guelph, Canada		
9:50-10:00 am	Coffee Break		
	Concurrent Sessions		
10:00 am - 12:30 pm	S4 - Advances in Polymer Manufacturing Session Chair: Alexandra Chong	S5 - Progress in Lignin Valorization Session Chair: John Chea	
10:00-10:20 am	S4.1 - Applications of Biodegradable Polymers for Fused		
	Deposition Modeling 3D Printing	S5.1 - Carbon Fibers Derived from Lignin-based Precursors	
	Invited Speaker: Adriána Kovalčík	Invited Speaker: Amod Ogale	
	Brno Univeristy of Technology, Czech Republic S4.2 - Solution Blow Spinning of Polymer Solutions: Technology	Clemson University, USA  S5.2 - Production and Characterization of Bio-oils from Solvent	
10:25-10:45 am	and Application	Liquefaction of Lignin	
	Invited Speaker: Greg Glenn	Invited Speaker: Charles Mullen	
	USDA ARS Pacific West Area, USA	USDA ARS ERRC, USA	
	S4.3 - Understanding Stereotypical Implications in PLA Polymers	S5.3 - Fractionating and Purifying Hybrid Poplar Lignins with	
10:50-11:10 am	for Manufacturing Performance and Processability	Aqueous Renewable Solvents for Higher-value Applications: Fibers, Foams, and Carbons	
10.00 11.10 0	Invited Speaker: Ramani Narayan	Invited Speaker: Mark Thies	
	Michigan State University, USA	Clemson University, USA	
	S4.4 - Transforming Thermosets into Thermoplastics: Dynamic	S5.4 - Resolving the Discrepancies in the True Molecular Weight of	
11:15-11:35 am	Covalent Bonds Enable Sustainable Chemical Recycling of Traditional Non-Recyclable Polymers and Composites	Lignins with the Assistance of the ALPHA Process	
11.13-11.33 aiii	Invited Speaker: John Torkelson	Zachariah Pittman	
	Northwestern University, USA	Clemson University, USA	
	S4.5 - Thermosetting Bio-Derived and Environmentally Friendly	S5.5 - Exploiting the Liquid-Liquid Phase Behavior of Hybrid Poplar	
11:40-noon	Polymers for Additive Manufacturing	Lignin in Ethanol-Water Solutions to Produce Precursors for Value- Added Applications	
11.40-110011	Invited Speaker: John La Scala	Graham Tindall	
	US Army Research Laboratory	Clemson University, USA	
	S4.6 - Modifying Polyethylene Terephthalate through Reactive	S5.6 - Life cycle Assessment of Lignin-containing Cellulose	
12.05 12.25	Twin Screw Extrusion to Improve Enzymatic Degradation	Nanocrystals (LCNCs) Isolation using Deep Eutectic Solvents (DES)	
12:05-12:25	Akanksha Patel	Shiva Zargar	
	University of Massachusetts Lowell, USA	University of British Columbia, Canada	
12:30-2:00 pm	Lunch Break and BEPS Executive Committee Board Meeting (12:45-		
2.00.4.20	Concurrent Sessions		
2:00-4:30 pm	S3 - Applications of Bio-based Materials Session Chair: Matthew Schwenger	S2 - Synthesis of Bio-based Polymers Session Chair: Tristan Bacha	
		S2.13 - Enhancing Properties in Fatty Acid-Derived Thermoplastic	
2:00-2:20 pm	S3.1 - Developing Highly Effective Polysaccharide Flocculants	Elastomers by Incorporating a Transient Network	
2.00-2.20 pm	Invited Speaker: Wim Thielemans	Invited Speaker: Megan Robertson	
	KU Leuven, Belgium S3.2 - Biobased Coating for the Rejuvenation of Old Asphalt	University of Houston, USA S2.14 - Performance Advantages for Bioproducts in Manufacturing,	
	Shingles	Performance, and End-of-Life	
2:25-2:45 pm	Invited Speaker: Nacu Hernandez	Invited Speaker: Nicholas Rorrer	
	Iowa State University, USA	NREL, USA	
		S2.15 - High Performance Epoxy-AmineThermosets Based on Furan	
2:50-3:10 pm	Applications Invited Speaker: Xiuzhi (Susan) Sun	Building Blocks Invited Speaker: Giuseppe Palmese	
	Kansas State University, USA	Drexel University, USA	
	S3.4 - The Adhesion and Thermal Properties of Hot Melt Adhesive-	S2.16 - High Strength Thermosets from High Functionality Bio-	
	based Nature Rosin and Poly(butylene adipate-co-terephthalate)	based Resins	
3:15-3:35 pm	for Packaging <b>JiHyun Cho</b>	Invited Speaker: Dean Webster	
	Seoul National University, South Korea	North Dakota State University, USA	
3:40-4:00 pm	S3.5 - Adhesion Property of PBS Hot-Melt Adhesives by Rosin Type	S2.17 - Recent Advances in Cashew Nutshell Liquid Technology	
		,	
	Kwang-Hyun Ryu	Invited Speaker: Joseph Mauck	
4:05-4:25 pm	Seoul National University, South Korea S3.6 - Shelf Life Extension of Postharvested Climacteric Fruits by	Cardolite Corporation, USA S2.18 - Polyester Technology for Greener Cosmetic Ingredients: Re-	
	Using Edible Coatings	envisioning Classic Chemistry for Enhanced Performance and	
	Neelima Tripathi	Invited Speaker: Mike Fevola	
	IIT Kanpur, India	Inolex, USA	
4:30-5:00 pm	Q&A Session and Closing Remarks for the Day		

# 27<sup>th</sup> BEPS – Meeting Schedule

# **<u>Day 3</u>**: 25 June 2021 (Friday)

June 25, 2021	Bioenvironmental Polymers Society (BEPS) 2021 27th Meeting (ALL TIMES Eastern Time)		
9:00-9:10 am	Welcome Remarks		
	Plenary Session P3 (BEPS Outstanding Young Scientist Award Co-recipient Winner)		
	Session Chair:	Joe Stanzione	
9:10-9:50 am	P3.1 - Novel Biopolymer and Biomineral Mat	terial Technologies for the Built Environment	
	Wil Srubar, III		
	University of Colorado, USA		
9:50-10:00 am	Coffee Break		
		nt Sessions	
10:00 am - 12:30 pm	S4 - Advances in Polymer Manufacturing Session Chair: Tristan Bacha	S6 - Bio-based Composites & Components Session Chair: Alexandra Chong	
	S4.7 - Challenges in Formulating and Processing Charged Fiber-	S6.1 - High Cycle Fatigue Strength of Flax Fiber and Flax/Carbon	
	Based Materials	Fiber Reinforced Thermoset Composites	
10:00-10:20 am	Invited Speaker: Blair Brettman	Invited Speaker: Chad Ulven	
	Georgia Institute of Technology, USA	North Dakota State University, USA	
	S4.8 - Highly Compostable High OleicSoy-Based Impact-Modifiers	S6.1 - Addressing Decreased Thermal Stability of Biodegradable	
	via Reactive Extrusion with Polyesters	Plastics with the Addition of Biochar and Biomass Filler Materials	
10:25-10:45 am	Invited Speaker: Eric Cochran	Seth Kane	
	Iowa State University, USA	Montana State University, USA	
	S4.9 - Multicomponent Adsorption and Membrane Separations to	S6.3 - Strategic Assembly of Bio-Based Resins with Recycled	
10.50 11.10	Enable New and More Efficient Biopolymer Production Processes	Carbon Fibers: New Advances in Green Composites	
10:50-11:10 am	Invited Speaker: Sankar Nair	Jasmin Vasquez	
	Georgia Institute of Technology, USA	Rowan University, USA	
	S4.10 - Precision Compounding of Bioplastics via Twin Extrusion for	S6.4 - Property Enhanced Biobased Packaging from Polybutylene	
	3D Filaments	Succinate and Nanocellulose Composites as a Sustainable	
11:15-11:35 am	3D Fildifielits	Biodegradable Alternative	
	Invited Speaker: Charlie Martin	Anuradhi Liyanapathiranage	
	Leistritz Extrusion, USA	University of Georgia, USA	
		S6.5 - Production and Physicochemical Characterization of Value-	
	S4.11 - Bio-Based Resins for Additive Manufacturing	added Biocarbon Produced from Slow Pyrolysis of Waste Mixed	
11:40-noon		Bio-oil	
	Invited Speaker: Alexander Bassett	Ranjeet Mishra	
	US Army Research Laboratory	University of Guelph, Canada	
	S4.12 - FDM 3D Printed Sustainable Biocomposites from Recycled	S6.6 - Physicochemical Characterization of Bio-Carbon Produced	
12:05-12:25	Ocean Plastics and Soy Hull-based Biocarbon	from the Slow Pyrolysis of Pine Nut Shells and Walnut Shells	
	Benjamin Maldonado-Garcia	Kikaoseh Agweh	
	University of Guelph, Canada	University of Guelph, Canada	
12:30-2:00 pm	Lunch Break	A Consisse	
2.00 2.40 mm	S1 - Biodegradability & Sustainability	nt Sessions	
2:00-3:40 pm	Session Chair: John Chea	S6 - Bio-based Composites & Components Session Chair: Jasmin Vasquez	
	S1.13 - Micro-Nano Plastics in the Environment: Challenges and	S6.7 - Natural and Waste Fillers in Biodegradable Polymeric	
	Solution Pathways	Composites and Foams	
2:00-2:20 pm	Poritosh Roy	Invited Speaker: Sarah Billington	
	University of Guelph, Canada	Stanford University, USA	
	S1.14 - Biodegradable Blends of Poly(3-hydroxybutyrate-co-3-	S6.8 - Statistical Design of Biocarbon Reinforced Sustainable	
	hydroxyvalerate) and Poly(ε-caprolactone) by <i>in situ</i> Reactive	Composites from Polyphthalamide (PPA) and with Polyamide 4,10	
2:25-2:45 pm	Compatibilization)	Blends	
2.23 2.43 pm	Peter Zytner	Mateo Gonzalez de Gortari	
	University of Guelph, Canada	University of Guelph, Canada	
	S1.15 - The Aquatic Biodegradation of Wood-based Bathroom		
	Tissue, Cotton Microfibers, and Flushable Wipes in Wastewater	S6.9 - Effects of Biochar Amendment in an In-pot Experiment for	
2:50-3:10 pm	Treatment Plant Sludge	the Purposes of Growing <i>Glycine Max</i> .	
2.130 3.120 p	Madilynn Smith	Tara Allohverdi	
	North Carolina State University, USA	University of Guelph, Canada	
3:15-3:35 pm	S1.16 - Effects of Environmental Weathering on Particle	S6.10 - Poly(3-hydroxybutyrate-co-3-	
	Morphology Probed from Engineered Biodegradable Micro-and	hydroxyvalerate)/Polypropylene Carbonate Based Green	
	Nanoplastic Materials Used for Environmental Studies	Composites with Distillers Dried Grains with Solubles (DDGS)	
	Anton Astner	Akhilesh Pal	
	University of Tennessee Knoxville, USA	University of Guelph, Canada	
3:40-4:00 pm	Q&A Session and Conference Closing Remarks		
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## **Concurrent Session S4 – Advances in Polymer Manufacturing:** 10:00 am – 12:30 pm (Eastern Time)

Session Chair: Alexandra Chong (Rowan University)

S4.1: 10:00 – 10:20 am (Eastern Time) (**Invited Speaker**)

### Applications of Biodegradable Polymers for Fused Deposition Modeling 3D Printing

#### Adriana Kovalcik

Institute of Food Chemistry and Technology, Faculty of Chemistry, Brno University of Technology, Purkynova 118, 612 00 Brno, Czech Republic

Over the last several years additive manufacturing technologies, specially fused deposition modelling (FFM) has gained popularity in several industries including aerospace and defence, healthcare, automotive, electrical and electronics and even in households. It was estimated that the global 3D printing filament market generated revenue of USD 739 million in 2020. It is supposed that the outbreak of COVID-19 also contributed to diverse applications of 3D printed materials in the medical segment. One of the priorities of the 21st century is to develop and use such technologies and products that would systematically contribute to the improvement of the health of our planet and people. The principle of FDM is an extrusion of the molten filament and gradual deposition of layers and their solidification resulting in a 3D object. In order to meet the criteria for a green deal strategy, it is necessary to develop biobased and biodegradable filaments with physical properties required by individual industrial sectors. Our study aims in the biotechnological conversion of food waste into biodegradable polymers and biocomposites with applicability as a matrix material for filaments production. This work summarizes the applicability of polyhydroxyalkanoates (PHA) and poly(lactic acid) (PLA) as thermoplastics for FFM with respect to their thermal, rheological and mechanical properties. The fabrication of 3D models on the base of PLA is common but the use of PHAs is limited to the specific copolymers or blending with PLA [1]. The focus of our research is on the development and implementations of biodegradable and biocompatible filaments in the pharmaceutical and medical fields [2].

## Acknowledgement

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#### References

- [1]. A. Kovalcik, Recent Advances in 3D Printing of Polyhydroxyalkanoates: A Review, The EuroBiotech Journal 5(1) (2021) 48-55. <a href="https://doi.org/10.2478/ebtj-2021-0008">https://doi.org/10.2478/ebtj-2021-0008</a>.
- [2]. A. Kovalcik, L. Sangroniz, M. Kalina, K. Skopalova, P. Humpolíček, M. Omastova, N. Mundigler, A.J. Müller, Properties of scaffolds prepared by fused deposition modeling of poly (hydroxyalkanoates), International Journal of Biological Macromolecules 161 (2020) 364-376. https://doi.org/10.1016/j.ijbiomac.2020.06.022.